



## Printing Press Operator

### SUMMARY:

Printing press operators set up, operate, and maintain various kinds of presses to produce printed material. They have knowledge of the standard practices, materials, techniques, and processes used to manufacture ID Label products and are also responsible for quality control.

### HOURS:

- **2<sup>nd</sup> shift**, Monday through Thursday from 2:15 PM to 12:45 AM.
- Training will be on 1<sup>st</sup> shift, Monday through Friday from 6:00 AM to 2:30 PM.

### KEY RESPONSIBILITIES:

- Examine job orders to determine quantities to be printed, production times, color and sequence specifications.
- Verify material and tooling provided meet the requirements for a given job.
- Load presses with material; change press plates, dies or cylinders as required.
- Input production job settings into workstation terminals that control automated printing systems.
- Obtain or mix inks and fill ink reservoirs.
- Load jobs into inkjet system to run simultaneously with press; adjust as needed during production.
- Monitor printing processes to maintain specified operating levels .
- Inspect and examine printed products for clarity, color accuracy, and sequencing.
- Change press plates, dies, or cylinders as required.
- Respond to error or alert messages and do basic troubleshooting.
- Remove printed materials from presses and stage on skids for transfer to slitter.
- Stage tooling for post press.
- Clean ink fountains, plates, or print cylinders when press runs are completed.
- Clean or oil presses or make minor repairs, using hand tools; perform general press maintenance.
- Download completed jobs to archive so that questions can be answered, or jobs replicated.
- Set up or operate auxiliary equipment, such as slitting, folding, sheeting, or laminating machines.
- Maintain time or production records and obtain supervisor sign off for designated steps.
- Ensure the work conducted within the production area is performed in a safe and efficient manner.
- Keep work area in a clean and orderly condition; sanitize workstation following use.
- Perform other related duties as assigned.

### DESIRED BACKGROUND AND REQUIREMENTS

- Print technology experience required – 3 to 5 years.
- High school diploma or general education degree (G.E.D.).



- Must have the ability to read and write simple instructions, correspondence and memos.
- Must have the ability to read and interpret documents such as safety rules, operating and maintenance instructions and procedure manuals.
- Must have basic mathematical skills.
- Must have good color perception and strong attention to detail.
- Must be able to work well with others.
- Must have good problem-solving ability.
- Must be able to maintain good attendance.
- Must be able to lift 50 lbs.

#### **BENEFITS**

All ID Label employees enjoy a wide range of benefits, including paid medical and prescription drug coverage, paid time off and a generous 401(k) and profit-sharing plan. Compensation is competitive and commensurate with experience.